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## (54) MANUFACTURING METHOD FOR PRINTED MATTER

## (57)Abstract:

PROBLEM TO BE SOLVED: To print a desired printed matter by a method wherein a uniform dot diameter is obtained on a synthetic resin base material by ink jet printing.

SOLUTION: This printed matter is obtained by executing an ink jet printing with an active energy ray curing type ink, which includes a pigment, a two or more ethylenic double bond-containing compound and a one ethylenic double bond-containing compound, has a surface tension of 25 to 40 mN/m and a viscosity of 10 to 50 mPa.s, after the printing surface of a synthetic resin base material is corona-treated or plasma-treated so as to develop the surface free energy of 65 to 72 mN/m.

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